



# Threaded Rod Cutters

## Operating Instructions

PIPE TOOLS & VISES  
SINCE 1896



(317) 346-4110

**DRAINAGE SOLUTIONS, INC** [www.drainagesolutionsinc.com](http://www.drainagesolutionsinc.com)

### TOOL USE:

1. Open the handles far enough to place the threaded rod into the proper cutting space.
2. Insert threaded rod into cutter.
3. Cut rod by closing handles.

### CHANGING DIES:

**NOTE:** When changing dies, stand in front of the cutting head for best reference.

1. Keep the handle fully upright (open), loosening the two screws and dies.
2. When putting the new dies in the slots, line up the dies so that the R die is in the RIGHT slot and the L die is in the LEFT slot. Keeping the handle upright, tighten the screws 80% of the way.
3. Put threaded rod in place and bring handle down to insure the thread of the die match the thread of the threaded rod completely, then tighten screws all the way.

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311-54207



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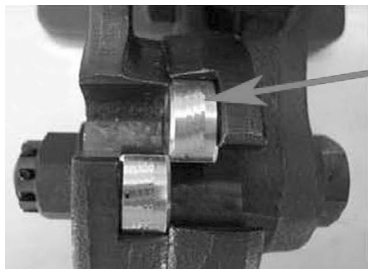
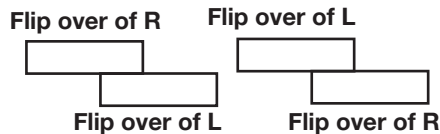
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### Correct Installation

Do not install one stamp side and one flip side. Install both dies in the same direction, either both stamp side or both flip side.



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