



## **PRODUCT SPECIFICATIONS**

Use	Prime and prepare surfaces of PVC and CPVC pipe and fittings for solvent welding.
Color	Clear or Purple
Brookfield Viscosity	Water Thin
Specific Gravity	$0.857 \pm 0.04$
Max VOC Emissions	550 g/L
Shelf Life	3 years

## PLUMBING PRIMER

Weld-On® Plumbing Primer is an ultra low VOC, non-bodied, fast acting, primer. The strong action of Plumbing Primer rapidly softens and dissolves the joining surfaces of PVC and CPVC pipe and fittings. Available in clear and purple; check local code for color requirement.

Weld-On Plumbing Primer, when used in conjunction with appropriate Weld-On's plumbing solvent cement line of products, will make consistently strong, well-fused joints. It is essential that the joining surfaces of pipe and fittings be softened and remains softened prior to assembly. The main function of the primer is to expedite the penetration and softening of the surfaces. Its rate of penetration into the joining surfaces is more rapid than that of solvent cement alone. Plumbing primer is suitable for use with all types, classes and schedules of PVC and CPVC pipe and fittings.

- Ultra low VOC
- Meets ASTM F656
- Meets SCAQMD Rule 1168/316A
- Credit can be earned per LEED<sup>®</sup> (Leadership in Energy and Environmental Design), IEQ Credit 4.1
- Certified by NSF International to NSF/ANSI Standard 14 and 61 for use on potable water applications
- Purple primer only certified by NSF International and IAPMO to the Uniform Plumbing Code®





Refer to Safety Data Sheet ("SDS") for safety precautions, first aid, storage, handling, transportation, and disposal information.

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THIS PRODUCT IS NOT FOR USE IN A SYSTEM USING OR BEING TESTED WITH COMPRESSED AIR OR GASES.