SINCE 1896

# Round It® Straightener/Rerounder Instructions

**Lock Screw** 

Applies to: 08226, 08227, 08228

**Adjusting Screw** 

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RCR3/4 #08226 RCR1 #08227 RCR341 #08228

## Use only with "K" Copper

The tool straightens and rounds anywhere along the length of Type K copper tubing. Work hardening and age hardening of copper can degrade the performance of this tool. The degree of initial outof-roundness of tube can also degrade the tool's performance. Results may vary due to the above pre-existing conditions.

### Rerounding

- 1. Place the tool over the copper tube and push the handles together. Then, release.
- 2. Rotate the tool  $90^{\circ}$  and push the handles together. Then, release.
- 3. Repeat as needed.

### Adjusting the tool

- 1. Loosen the Lock Screw.
- 2. Turn the Adjusting Screw clockwise to close the jaws. (Turn counterclockwise to open the jaws.)
- 3. Tighten the Lock Screw. (Over tightening the Lock Screw will cause the handle to break in service.)



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**Reed Manufacturing** 1425 West 8th St. Erie, PA 16502 USA



PIPE TOOLS & VISES SINCE 1896

# Round It® Straightener/Rerounder Instructions

Applies to: 08226, 08227, 08228

RCR3/4 #08226 RCR1 #08227 RCR341 #08228

## Use only with "K" Copper

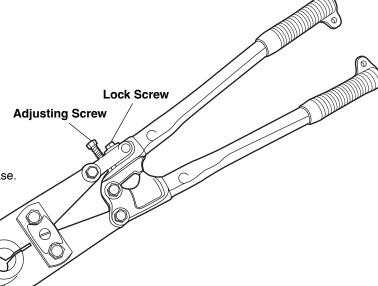
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#### Rerounding

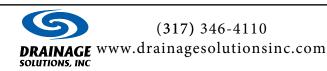
- 1. Place the tool over the copper tube and push the handles together. Then, release.
- 2. Rotate the tool 90° and push the handles together. Then, release.
- 3. Repeat as needed.

### Adjusting the tool

- 1. Loosen the Lock Screw.
- 2. Turn the Adjusting Screw clockwise to close the jaws. (Turn counterclockwise to open the jaws.)
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